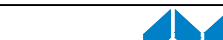


Table of Contents

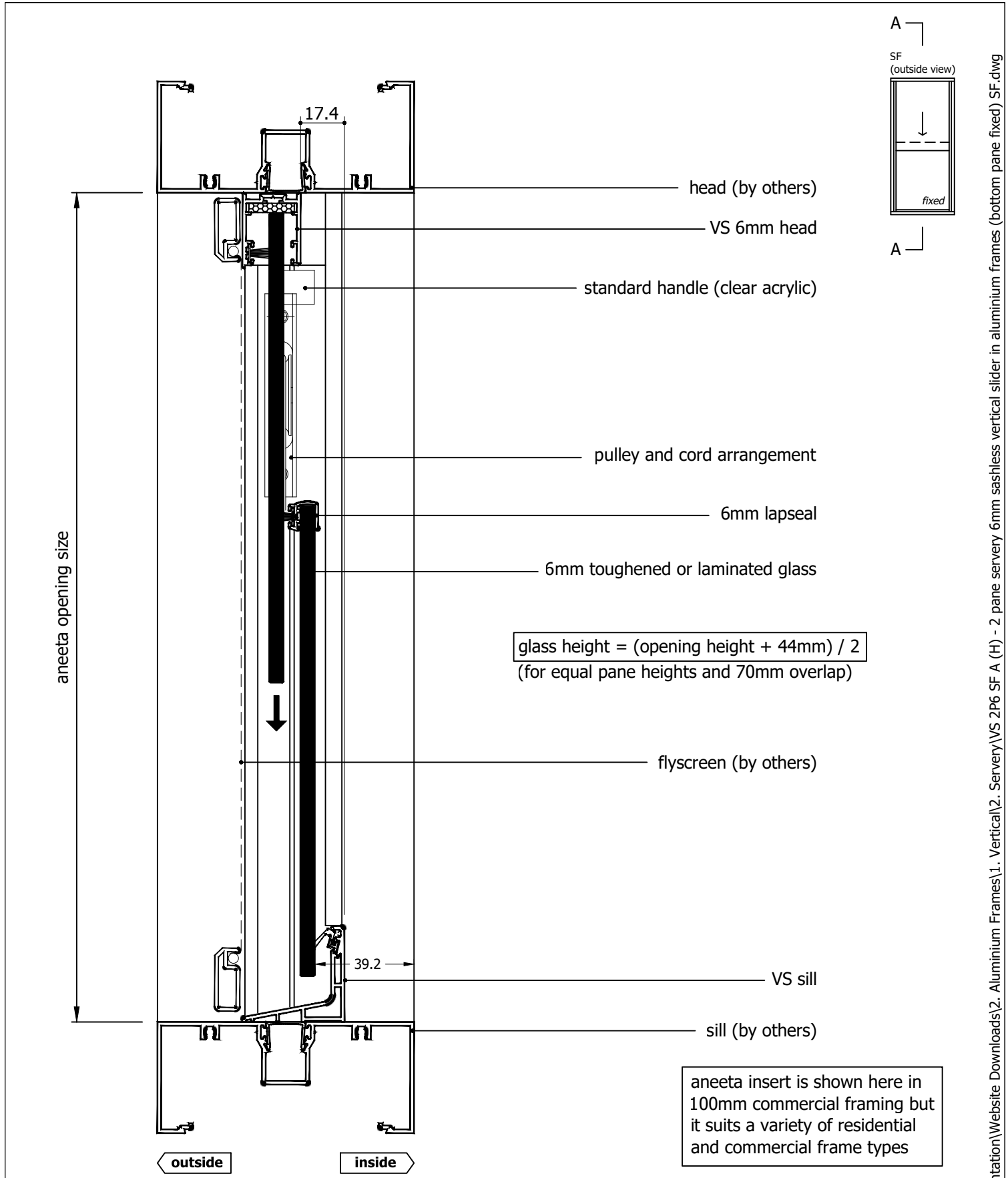
Page	View	Box Type	Sill Type
2	Vertical Section	Small Box / Medium Box	VS Sill
3	Vertical Section	Small Box / Medium Box	VS HP Sill
4	Vertical Section	Small Box / Medium Box	None
5	Vertical Section	Small Box / Medium Box	Flapseal
6	Horizontal Section	Small Box	-
7	Horizontal Section	Medium Box	-
8	Vertical Section	Large Box / Extra Large Box	VS Sill
9	Vertical Section	Large Box / Extra Large Box	VS HP Sill
10	Vertical Section	Large Box / Extra Large Box	None
11	Vertical Section	Large Box / Extra Large Box	Flapseal
12	Horizontal Section	Large Box	-
13	Horizontal Section	Extra Large Box	-

Rev	Description	Approved By	Date
H	Delete P008 and replace with P229 - VS Sill	DF	19/8/2025
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
E	New template, delete continuous handle, update boxes	SE	Jan2024
D	Add new lock and pin	SE	Dec2020
C	Update profiles, boxes, update part positions and layout	RL	Mar2013
B	Adjust glass height formula	UF	Nov2010


<p>Proprietary and confidential</p> <p>The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.</p>		<p>Title: 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed)</p>				 <p>949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729</p>		<p>Material:</p> <p>in Aluminium Frame</p>	
								<p>Finish:</p>	
								<p>Die/Part:</p>	
								<p>Dwg No:</p> <p>VS 2P6 SF A</p>	
<p>Drwn:</p>	<p>Chk:</p>	<p>Date: Jan 2010</p>	<p>Scale:</p>	<p>Sheet 1 of 13</p>	<p>Revision:</p>	<p>H</p>			



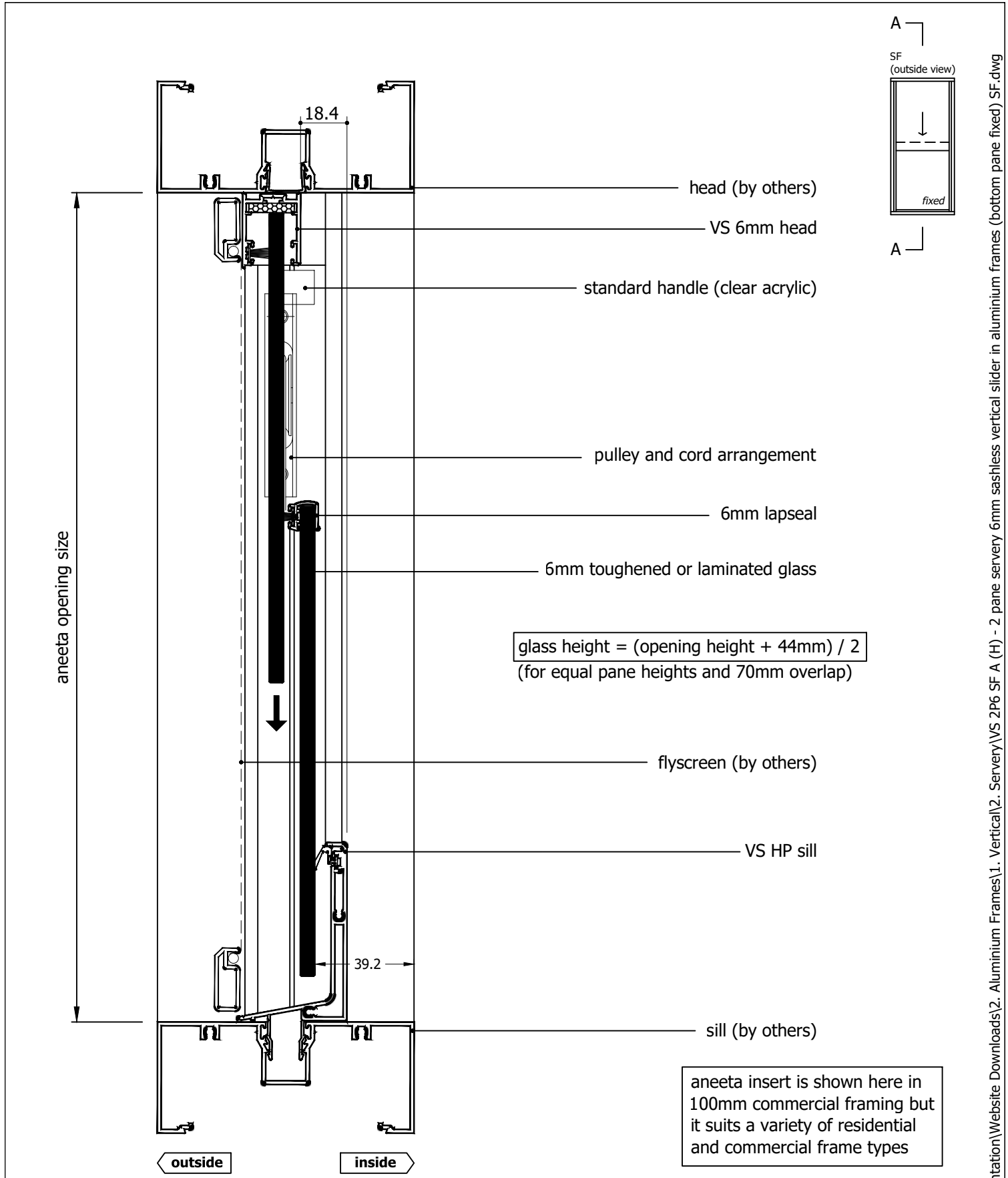
IF IN DOUBT ASK - DO NOT SCALE DRAWING



Rev	Description	Approved By	Date
H	Delete P008 and replace with P229 - VS Sill	DF	19/8/2025
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
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D	Add new lock and pin	SE	Dec2020
C	Update profiles, boxes, update part positions and layout	RL	Mar2013
B	Adjust glass height formula	UF	Nov2010

<div>Proprietary and confidential</div> <div>The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.</div>	Title: 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed - small box / medium box) with aluminium covers, VS sill vertical section A-A				<div> 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729</div>	Material: in Aluminium Frame		
						Finish:		
						Die/Part:		
						Dwg No: VS 2P6 SF A		
Drwn:	Chk:	Date: Jan 2010	Scale: 1:2@A4	Sheet 2 of 13	Revision: H			

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 SF A (H) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg



Rev	Description	Approved By	Date
H	Delete P008 and replace with P229 - VS Sill	DF	19/8/2025
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
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C	Update profiles, boxes, update part positions and layout	RL	Mar2013
B	Adjust glass height formula	UF	Nov2010

Proprietary and confidential

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Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(bottom pane fixed - small box / medium box) with aluminium covers, VS HP sill
vertical section A-A

Drwn:

Chk:

Date: Jan 2010

Scale: 1:2@A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Material: in Aluminium Frame

Finish:

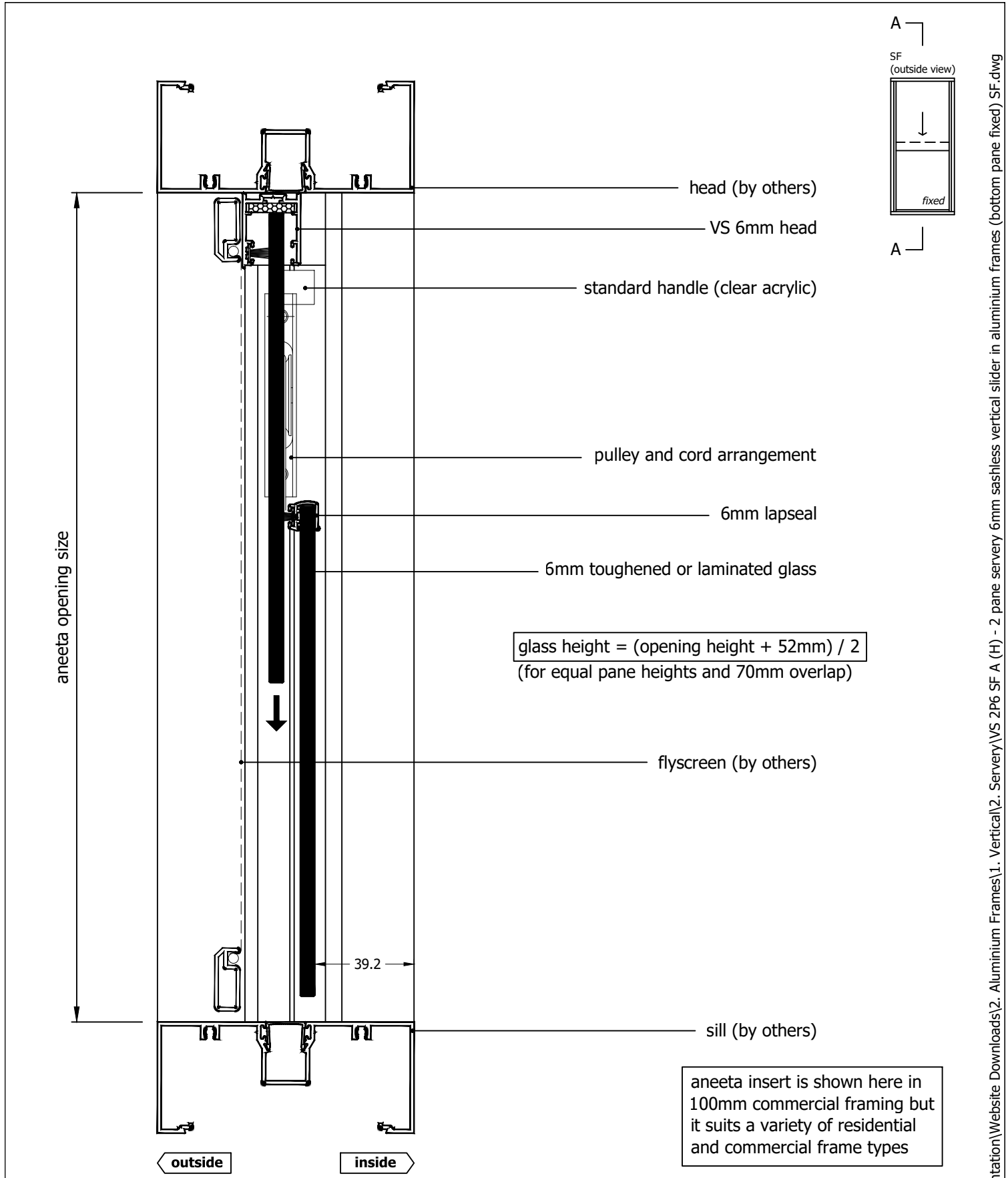
Die/Part:

Dwg No: VS 2P6 SF A


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Revision: H

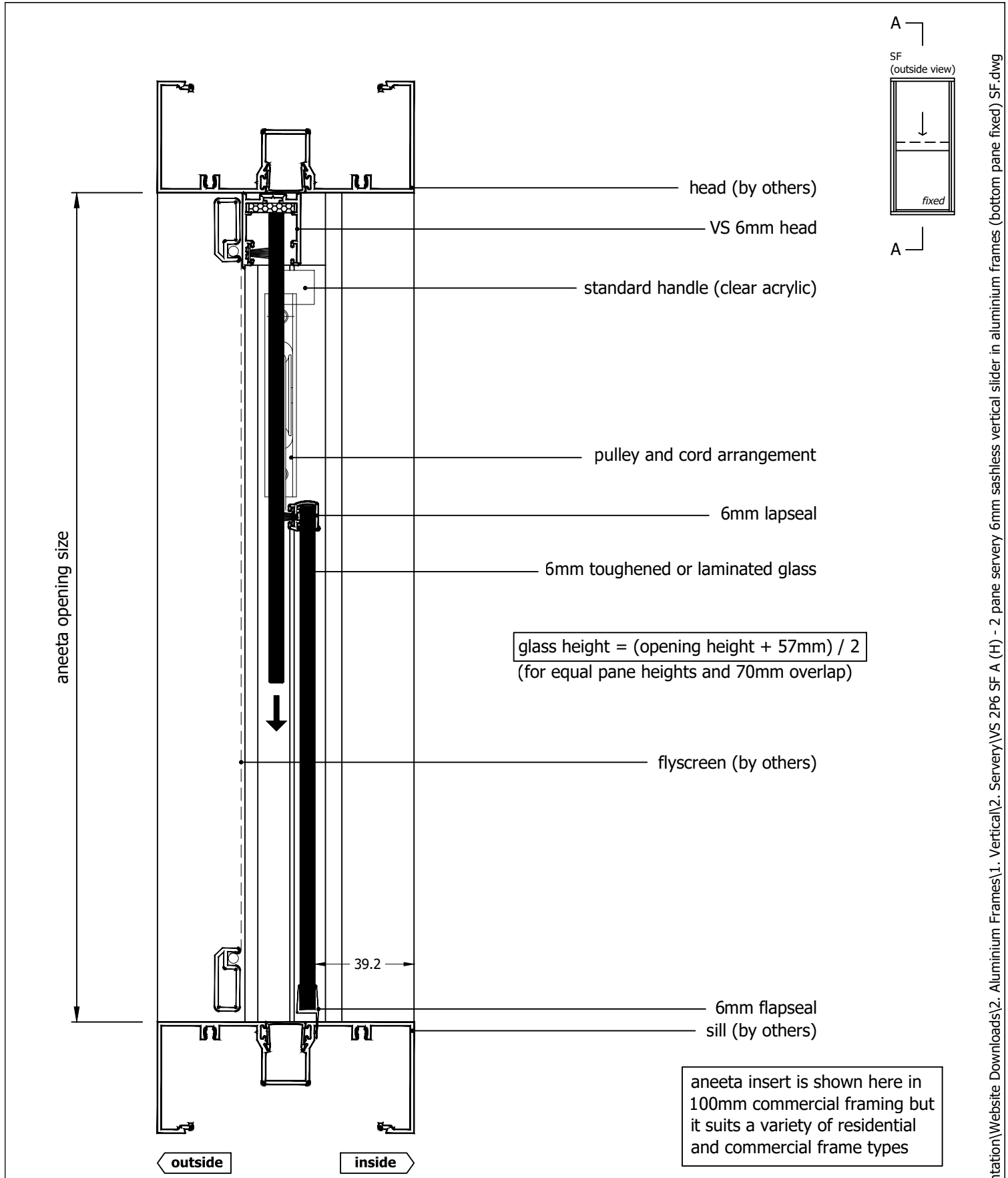
M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 SF A (H) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg



Rev	Description	Approved	
		By	Date
H	Delete P008 and replace with P229 - VS Sill	DF	19/8/2025
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
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C	Update profiles, boxes, update part positions and layout	RL	Mar2013
B	Adjust glass height formula	UF	Nov2010

<p>Proprietary and confidential</p> <p>The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.</p>	<p>Title: 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed - small box / medium box) with aluminium covers, no sill <u>vertical section A-A</u></p>				 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729	Material: in Aluminium Frame	
						Finish:	
						Die/Part:	
						Dwg No: VS 2P6 SF A	
Drwn:	Chk:	Date: Jan 2010	Scale: 1:2@A4	Sheet 4 of 13	Revision: H		

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Rev	Description	Approved	
		By	Date
H	Delete P008 and replace with P229 - VS Sill	DF	19/8/2025
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
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B	Adjust glass height formula	UF	Nov2010

Proprietary and confidential

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Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(bottom pane fixed - small box / medium box) with aluminium covers, 6mm flapseal
vertical section A-A

Drwn:

Chk:

Date: Jan 2010

Scale: 1:2@A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Material: in Aluminium Frame

Finish:


Die/Part:

Dwg No: VS 2P6 SF A

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Revision: H

IF IN DOUBT ASK - DO NOT SCALE DRAWING



M:\Documentation\Website Downloads\2. Aluminium Frames\2. Servery\VS 2P6 SF A (H) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg

glass width = opening - 100mm

aneeta opening size

flyscreen (optional by others)

6mm combination tee

top pane

bottom pane

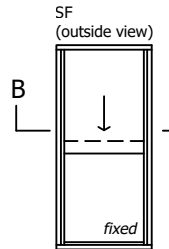
aluminium cover

lock

60 x 30mm box containing lead weight
to counter balance moving pane of glass

flush filler (by others)

jamb (by others)



outside

inside

Rev	Description	Approved By	Date
H	Delete P008 and replace with P229 - VS Sill	DF	19/8/2025
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
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D	Add new lock and pin	SE	Dec2020
C	Update profiles, boxes, update part positions and layout	RL	Mar2013
B	Adjust glass height formula	UF	Nov2010

Proprietary and confidential		Title: 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed - small box) with aluminium covers horizontal section B-B	
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		Date: Jan 2010	Scale: 1:1 A4

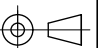


949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

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Revision: H

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P6 SF A



IF IN DOUBT ASK - DO NOT SCALE DRAWING

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 SF A (H) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg

glass width = opening - 110mm

aneeta opening size

flyscreen (optional by others)

6mm combination tee

top pane

bottom pane

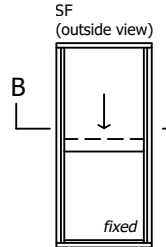
aluminium cover

lock

80 x 35mm box containing lead weight
to counter balance moving pane of glass

flush filler (by others)

jamb (by others)



outside

inside

Rev	Description	Approved By	Date
H	Delete P008 and replace with P229 - VS Sill	DF	19/8/2025
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
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B	Adjust glass height formula	UF	Nov2010

Proprietary and confidential		Title: 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed - medium box) with aluminium covers horizontal section B-B	
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		Date: Jan 2010	Scale: 1:1 A4

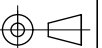


949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

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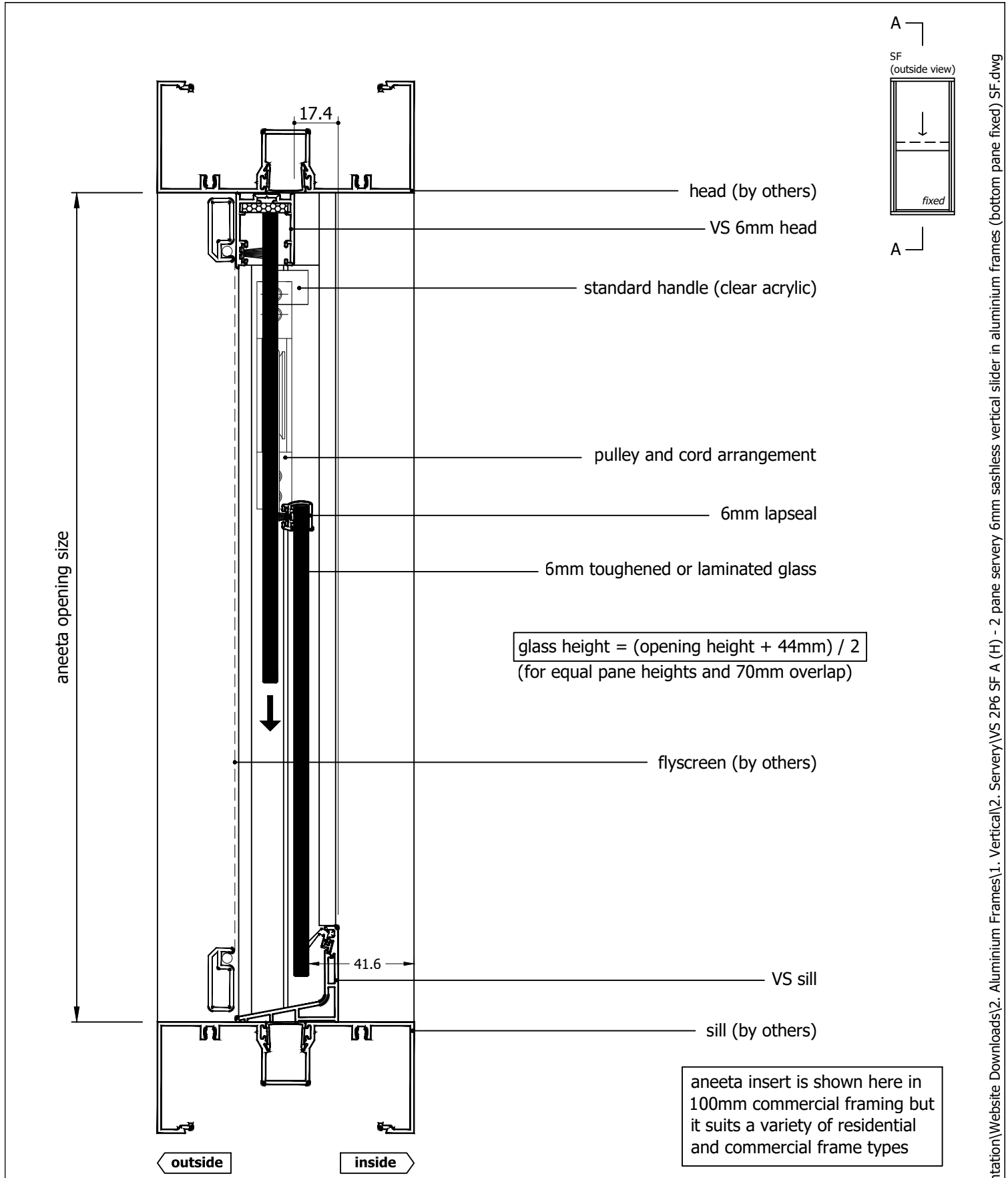
Revision: H

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P6 SF A




IF IN DOUBT ASK - DO NOT SCALE DRAWING

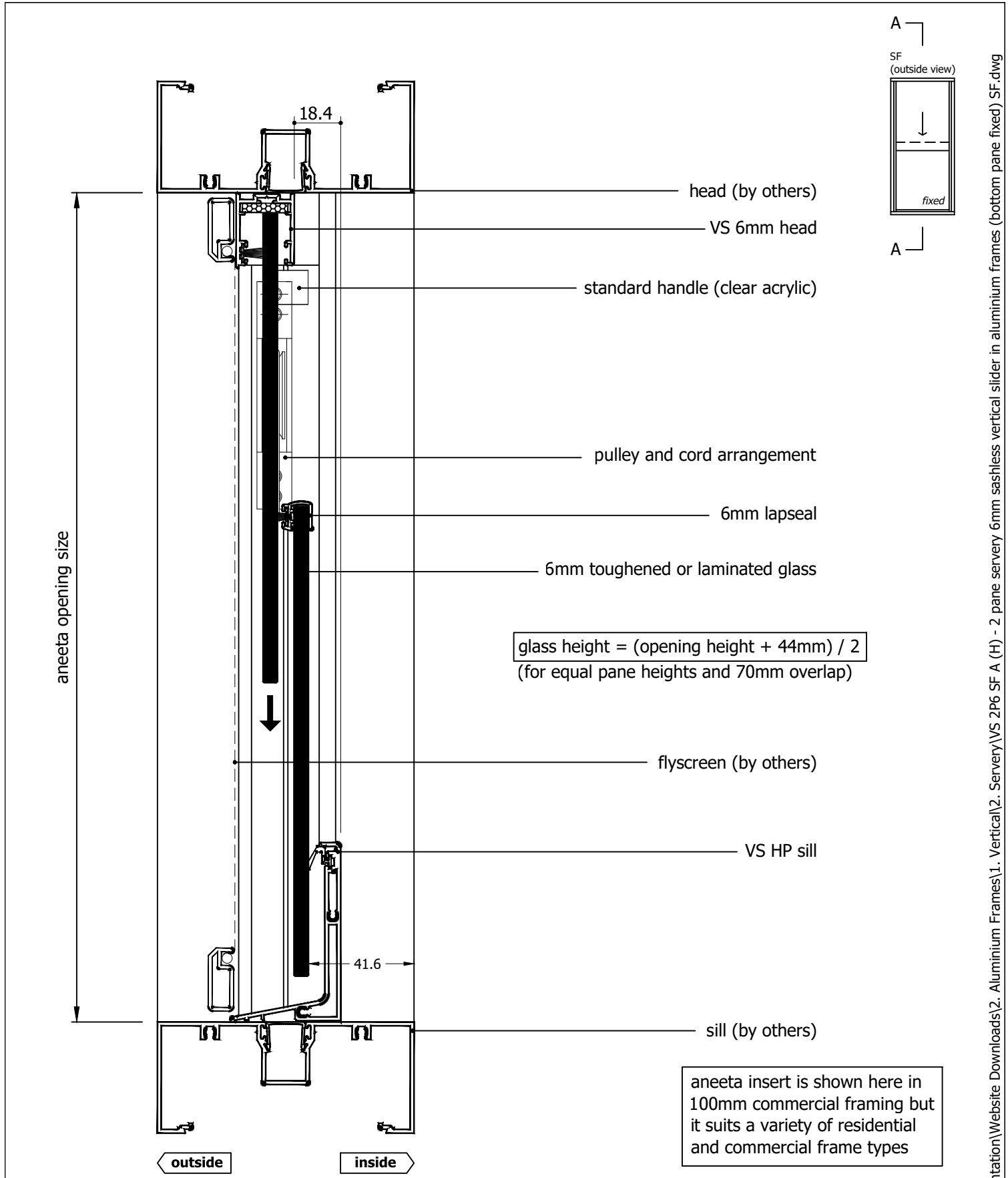
M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 SF A (H) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg



Rev	Description	Approved	
		By	Date
H	Delete P008 and replace with P229 - VS Sill	DF	19/8/2025
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
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C	Update profiles, boxes, update part positions and layout	RL	Mar2013
B	Adjust glass height formula	UF	Nov2010

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						Finish:	
		Drwn:		Chk:		Die/Part:	
						Dwg No: VS 2P6 SF A	
		Date: Jan 2010		Scale: 1:2@A4		Revision: H	
		Sheet 8 of 13					

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Rev	Description	Approved	
		By	Date
H	Delete P008 and replace with P229 - VS Sill	DF	19/8/2025
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B	Adjust glass height formula	UF	Nov2010

Proprietary and confidential

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Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(bottom pane fixed - large box / extra large box) with aluminium covers, VS HP sill
vertical section A-A

Drwn:

Chk:

Date: Jan 2010

Scale: 1:2@A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Material: in Aluminium Frame

Finish:

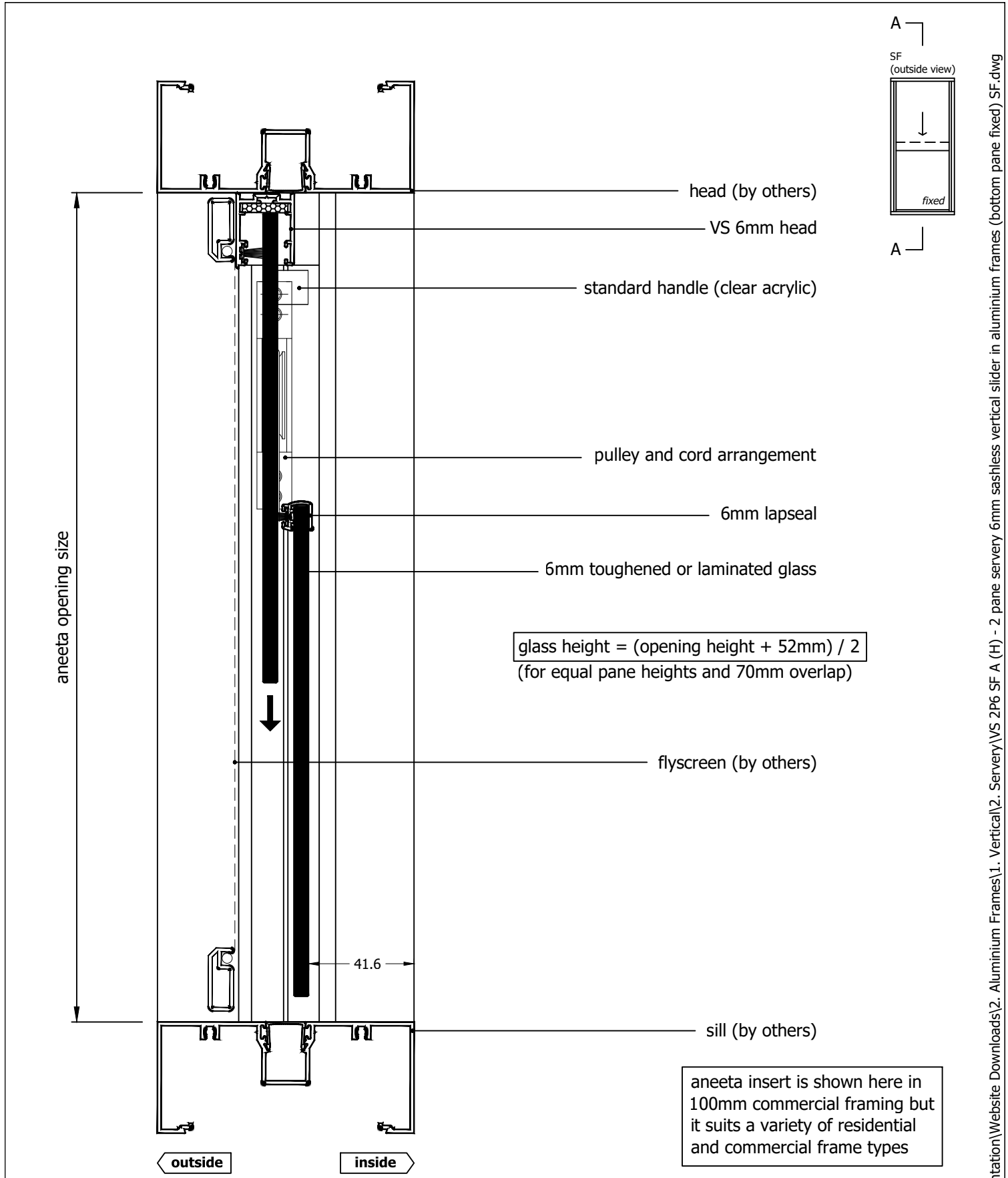
Die/Part:

Dwg No: VS 2P6 SF A


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Revision: H

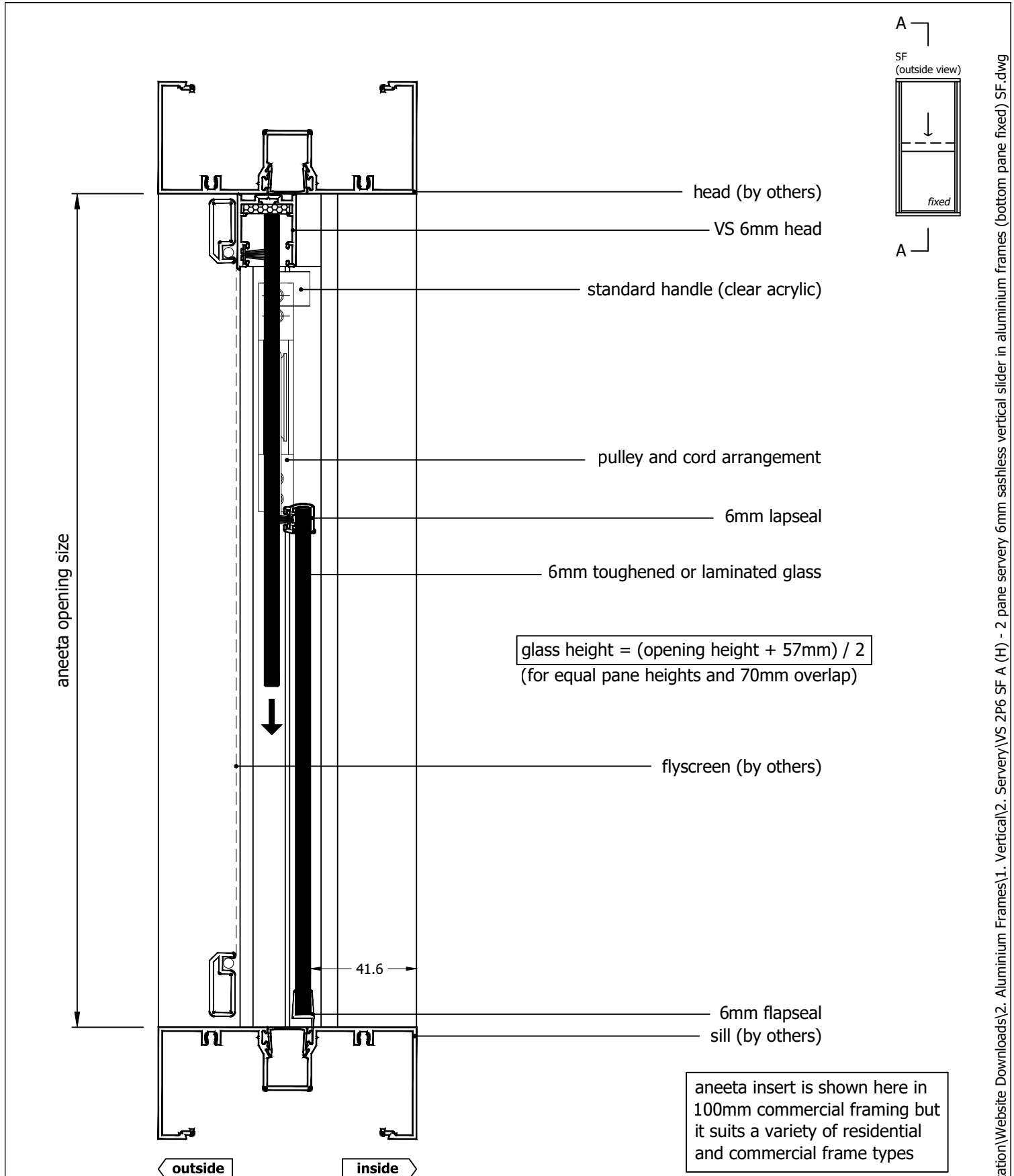
M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 SF A (H) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg



Rev	Description	Approved	
		By	Date
H	Delete P008 and replace with P229 - VS Sill	DF	19/8/2025
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						Finish:	
						Die/Part:	
						Dwg No: VS 2P6 SF A	
	Drwn:	Chk:	Date: Jan 2010	Scale: 1:2@A4	Sheet 10 of 13	Revision: H	

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 SF A (H) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg



Rev	Description	Approved By	Date
H	Delete P008 and replace with P229 - VS Sill	DF	19/8/2025
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
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Proprietary and confidential

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Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(bottom pane fixed - large box / extra large box) with aluminium covers, 6mm flapseal
vertical section A-A

aneeta

949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Drwn:

Chk:

Date: Jan 2010

Scale: 1:2@A4

Material: in Aluminium Frame

Finish:

Die/Part:

Dwg No: VS 2P6 SF A

Sheet 11 of 13

Revision: H

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glass width = opening - 130mm

aneeta opening size

flyscreen (optional by others)

6mm combination tee

top pane

bottom pane

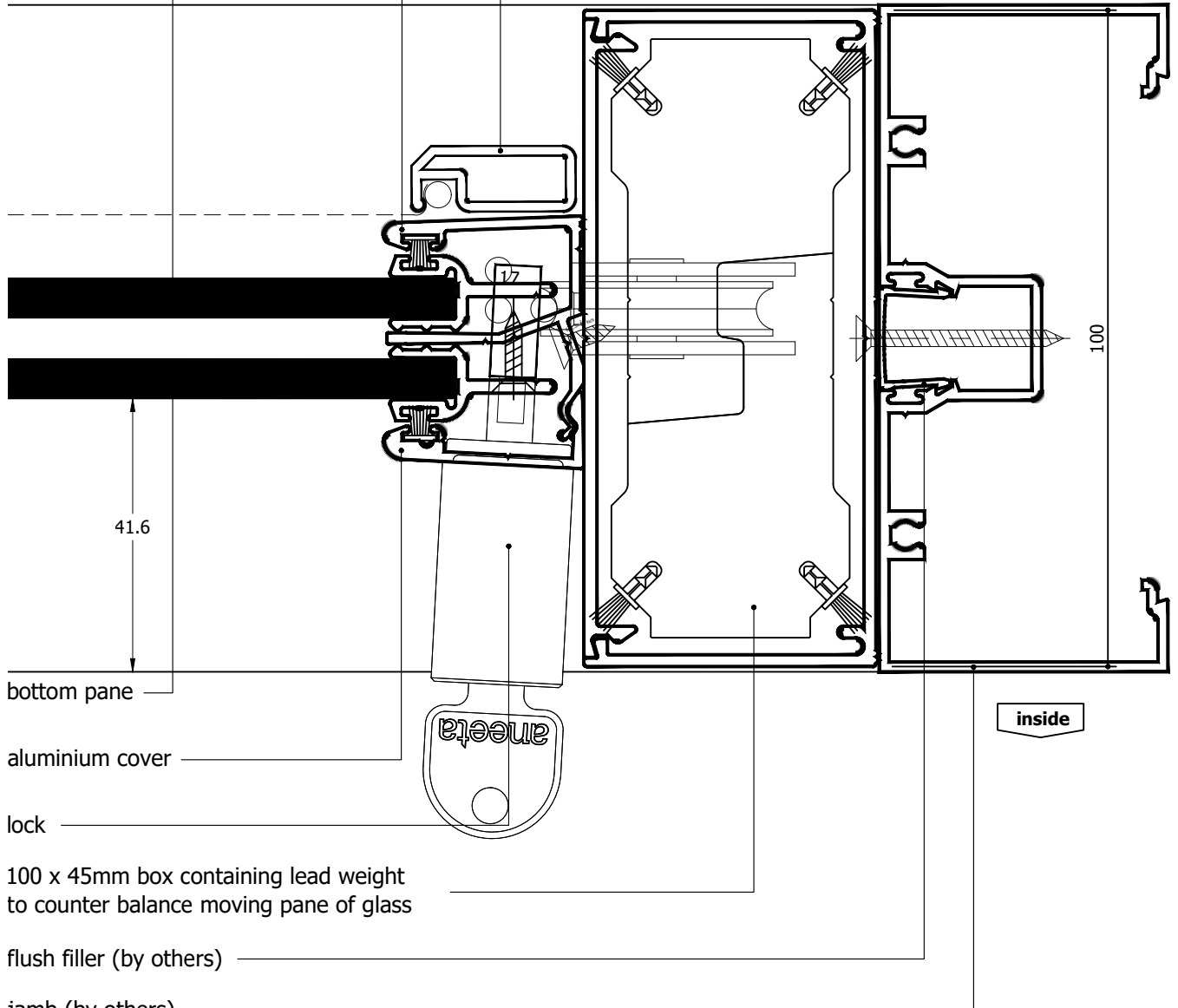
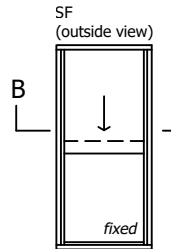
aluminium cover

lock

100 x 45mm box containing lead weight
to counter balance moving pane of glass

flush filler (by others)

jamb (by others)



Rev	Description	Approved By	Date
H	Delete P008 and replace with P229 - VS Sill	DF	19/8/2025
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
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C	Update profiles, boxes, update part positions and layout	RL	Mar2013
B	Adjust glass height formula	UF	Nov2010

Proprietary and confidential		Title: 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed - large box) with aluminium covers horizontal section B-B	
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		Date: Jan 2010	Scale: 1:1A4

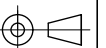


949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 12 of 13

Revision: H

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P6 SF A



IF IN DOUBT ASK - DO NOT SCALE DRAWING

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 SF A (H) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg

glass width = opening - 192mm

aneeta opening size

flyscreen (optional by others)

6mm combination tee

top pane

bottom pane

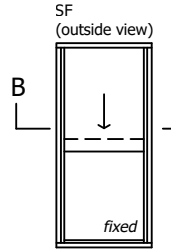
aluminium cover

lock

101.6 x 76.2mm box containing lead weight
to counter balance moving pane of glass

flush filler (by others)

jamb (by others)



outside

101.6

inside

Rev	Description	Approved By	Date
H	Delete P008 and replace with P229 - VS Sill	DF	19/8/2025
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
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B	Adjust glass height formula	UF	Nov2010

Proprietary and confidential		Title: 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed - extra large box) with aluminium covers horizontal section B-B	
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		Date: Jan 2010	Scale: 1:1A4

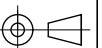


949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 13 of 13

Revision: H

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P6 SF A



IF IN DOUBT ASK - DO NOT SCALE DRAWING

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 SF A (H) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg